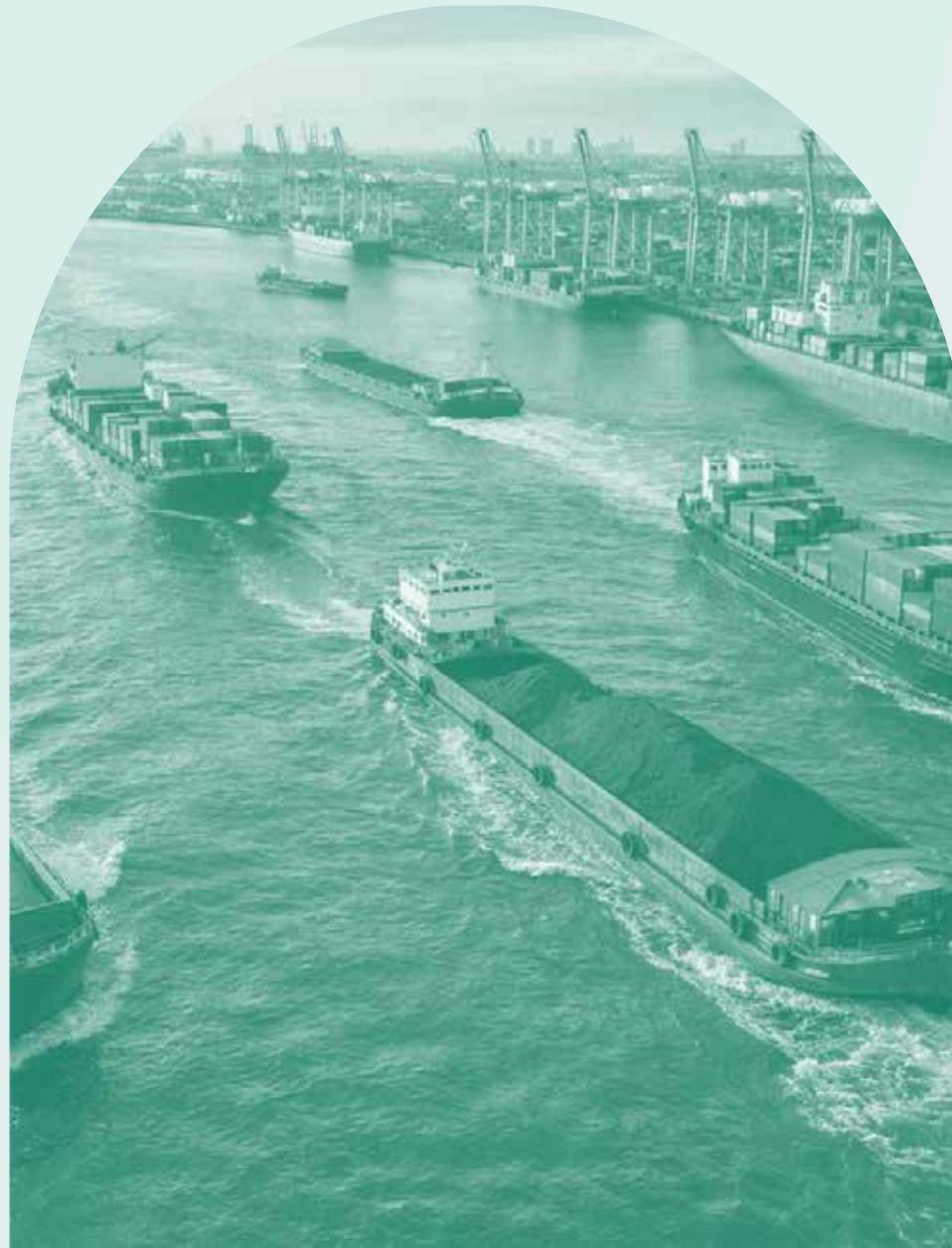


 **GRT**  
**Ports as Catalysts**

Building the circular economy from the shore up.



# Ports Are Living Systems

01

Constant flow of materials, energy, and trade

02

Interconnected infrastructure and feedback loops

03

Efficiency is already embedded in port operations

# The Hidden Inefficiency Beneath our Feet

**01.** Dredge, sediment, and excess soil moved every year

---

**02.** Treated as waste rather than resource

---

**03.** Cost, land use, and logistics implications



# The Linear Model



Dredge and soil exported for disposal



Clean aggregate imported for construction



Same material, moved twice

## Traditional Linear Economy

Mine, Build, Dig, & Dispose



Mine virgin  
material (finite  
resource)



Haul long  
distance to city



Use material in  
new  
development



Excavate  
creating  
excess soils



Haul long  
distance to landfill



Dispose in landfill finite  
capacity; difficult to  
permit new



# Why the Linear Model Persists

01

Contamination risk

02

Regulatory complexity

03

Operational continuity requirements





# Turning Liability Into Resources

- 1 Contaminated soils & dredgeate are common port challenges
- 2 Separation, treatment, and reuse technologies
- 3 Liability transformed into compliant material

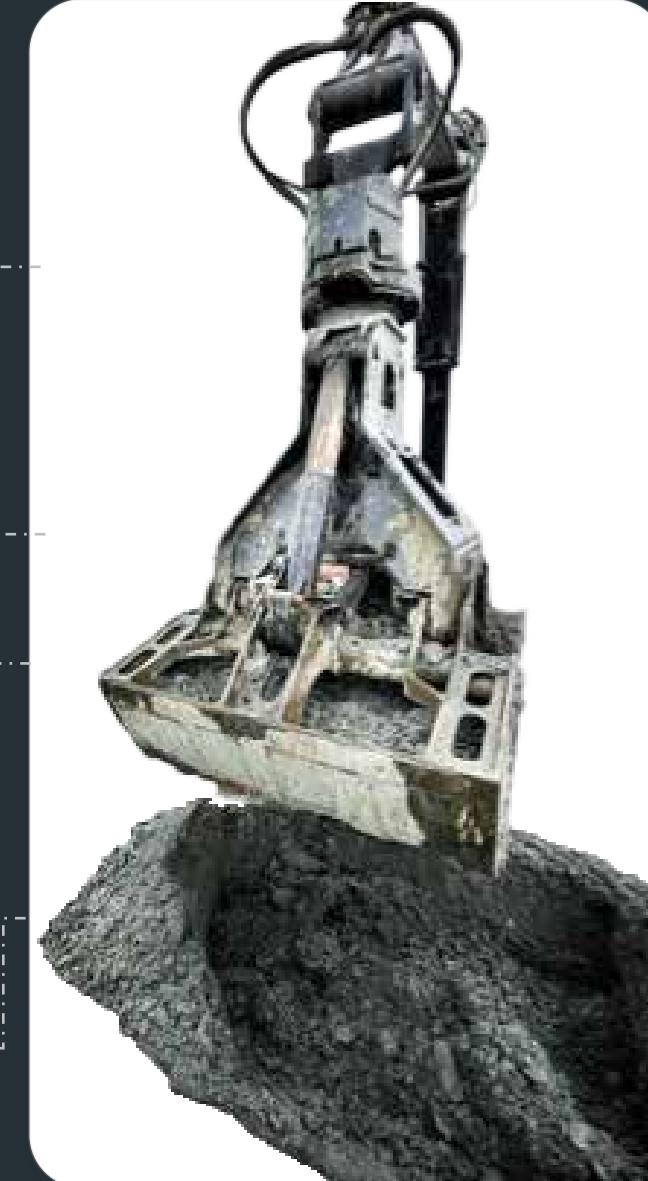
# How Resource Regeneration Works



Physical separation & targeted treatment

Contaminants isolated and managed safely

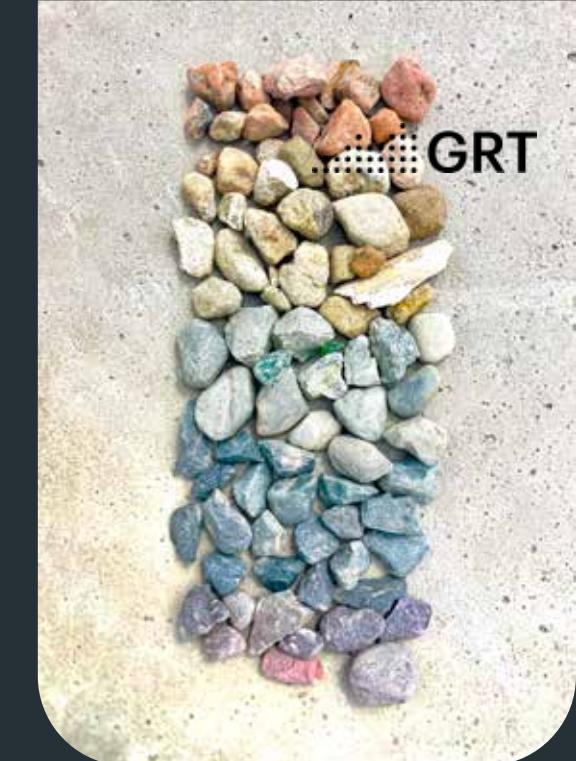
Clean aggregate recovered for reuse





# On-Site Supply of Regenerated Material

- 01.** Clean sand, aggregate, and contouring medium
- 02.** Treated water meeting discharge requirements
- 03.** Residuals safely isolated and managed



# Site Conditions Determine Water Design



System can use surface/storm water



Water treated and recirculated continuously



Can clean excess Port water





# GRT Nanaimo, Canada: Proof of Concept



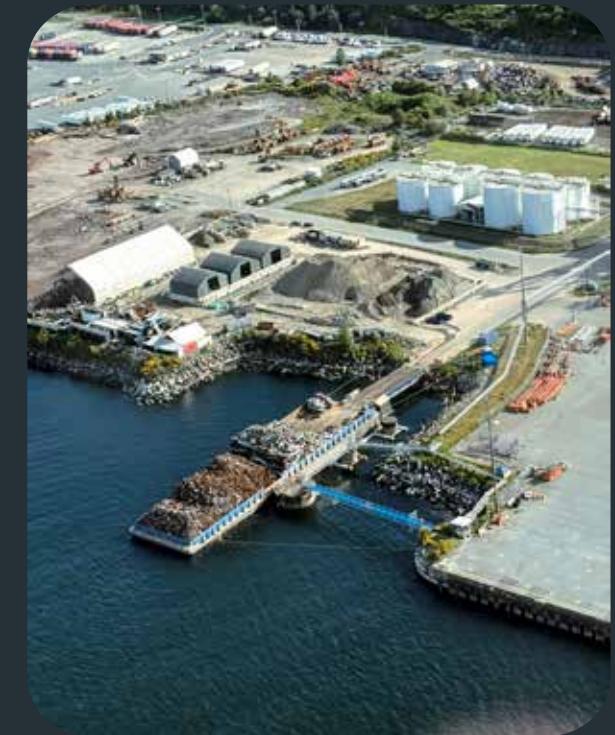
Former waste stream now supplies construction aggregate



Reduced disposal and trucking distances



Proven, regulated, and operational





# Pacific Coast Expansion: Scaling Circular Efficiency

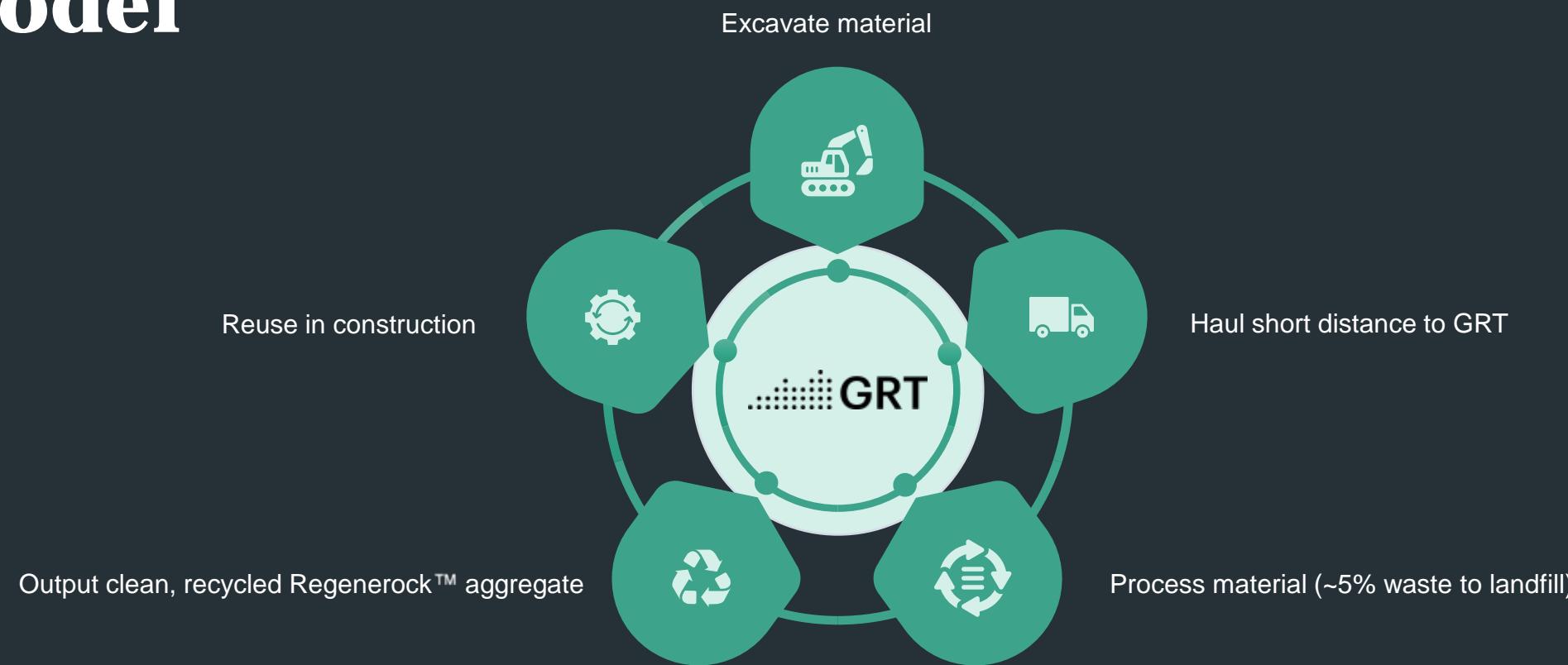
**01.** Building on Nanaimo's proven model

**02.** Integrated water treatment and material recovery

**03.** Circular efficiency at regional scale



# The Circular Model



# The Efficiency Dividend

- › Infrastructure upkeep
- › Contaminated land cleanup
- › Lower costs
- › Protected industrial land base
- › Shoreline resilience
- › Reduced trucking
- › Local jobs



# Where to Start?



Understand material flows, dredge volumes, shoreline maintenance



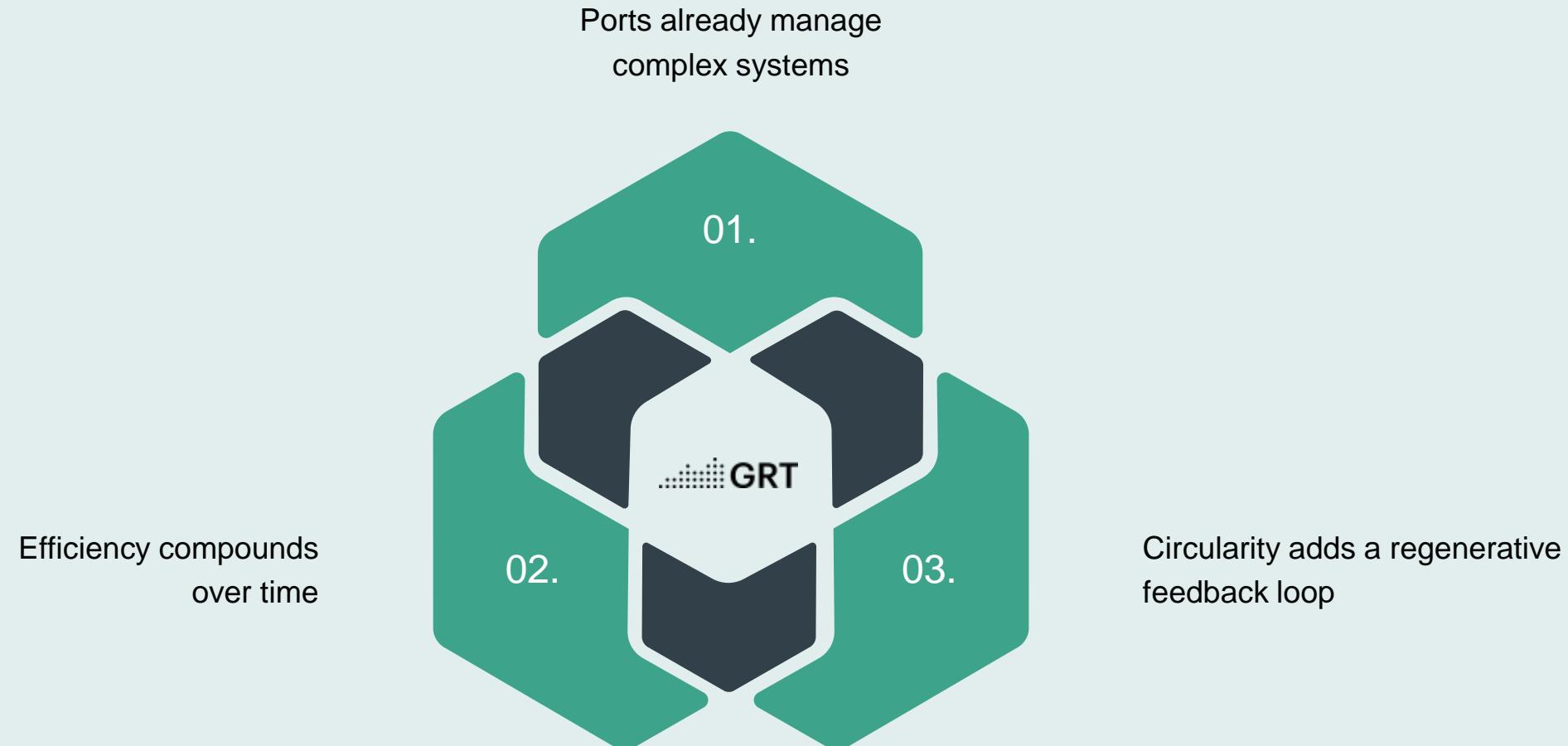
Analyze existing land base and look for opportunities



Consider efficiency in terms of circularity, as well as throughput



# Regenerative Port Model



# About GRT

- Multidisciplinary team: engineers, scientists, environmental & resource industry professionals
- Founded 2017 — first facility was barge-mounted, processing federal dredge in mobile conditions
- Nanaimo land-based facility opened 2021
- First resource regeneration facility in Canada
- Only facility in North America converting contaminated dredgeate into usable aggregate





# How We Work With Ports



Co-located or port-adjacent facilities



Designed to operate alongside active port uses



Long-term partnerships, not one-off projects